



## ROLLTRAILER LEASING STANDARD (RLS) LESSOR/LESSEE ROLLTRAILER REPAIR STANDARD

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COMPONENT	CONDITION	ACTION REQUIRED
Rocker Arms & Axles	To be checked for proper operation and greased if stiff or dry.	Axle bolts to be greased regularly.
	In case of malfunction without greasing possibility at off-hire.	Lessor to be advised for decision.
Solid Tyres	Tyre to be changed if damaged.	If damage exceeds width 50 mm x length 100mm x depth 15mm.
	Any damage like cuts or tears to be mentioned on estimate and such will be judged individually as to whether action is required.	Any abnormal wear should be indicated on the estimate.
Rims	Minor dents are acceptable	Dent 10-12mm inwards/outward
	Large dents – that require straightening or welding, or if necessary rim to be changed, depending on extent of damage.	Repair
Bearings	Wheels should be spun to ensure there is not any noise from the bearings. A high noise level could indicate that the bearings are faulty or worn out.	Reasons for noise should be investigated and rectified to avoid future axle breakdown.
Hubcaps	In case of missing hubcaps, all components are to be cleaned, carefully checked and greased before being mounted.	Hubcaps to be replaced.
Chassis	All cracks on welds or beams must be properly repaired.	Repair required.
Landing Gear	Minor dents accepted	Dent not to exceed 25mm.
		Any abnormal wear to be reported on estimate
Gooseneck Tunnel	Minor dents accepted	Dent not to exceed 25mm.
Front Beam	Upper flange dents accepted	Dent not to exceed 25mm downwards.
	Upward dents are not accepted	
Side Beams	Bending downwards and sideways accepted	Dent not to exceed 25mm
Crossmembers	Minor sideways dents in flanges accepted	Dent not to exceed 25mm
	Minor downward dents in flanges accepted	Dent not to exceed 10mm



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Fork lift Pockets	Minor sideways dents in flanges accepted	Dent not to exceed 25mm
	Minor downward dents in flanges accepted	Dent not to exceed 10mm
Rear End Beam	Flange downward dents accepted	Dent not to exceed 25mm
	Flange upward dents are not accepted	
	The rear beam may be bent downwards. Rear beam may not be bent upwards	To a max 10mm downward & max 25mm inwards.
Lashing Points	Damages affecting function or strength are to be repaired or renewed.	
Stanchion Pockets	Damages affecting function or strength are to repairs or renewed	
Container Fittings	Must always work properly.	To be greased if required.
Floor	Local dents, scratches etc in planks are accepted	Dent not to exceed 10mm in depth
	Depot to advise on estimate if floor damages like cracks due to dry and/or old wood	
	If floor plank is inserted, the plank must cross a minimum of 3 crossmembers and planks adjacent to each other must not end on the same crossmember.	
	Planks with transverse cracks over the full width are to replaced.	
	Dents, scratches etc in the plywood boards are accepted As long as only the top layer is affected.	
	No inserts in plywood are accepted unless otherwise agreed	
	Fastening of floor to be checked	Abnormal wear or general poor standard to be reported
Please note that the wood used for repair and replacement must be impregnated in accordance with the requirements of Australian Quarantine and Inspection Service		
Decals	Check all decals are intact. Unit numbers are displayed on all sides	



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Cleaning	To be advised by the depot when required. Normal dirt and dust accepted.	Reasons for cleaning and types of contamination to be advised on estimate.
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General	Materials and parts used for repair of rolltrailers should be equal to ("like-for-like") or of higher quality, strength and thickness than the original.
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